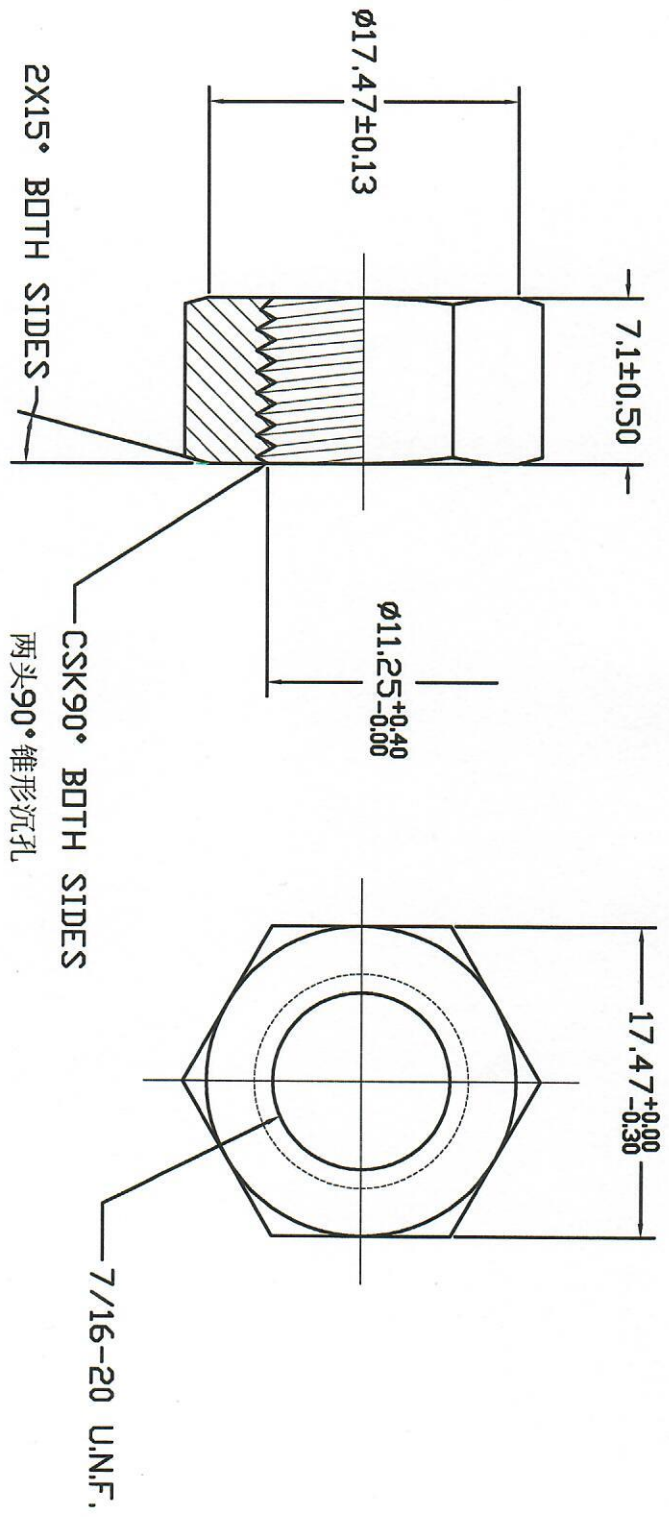


REV	DATE	REVISION DETAILS	APPD
更改号	日期	更改内容	审核并批准
A	Apr.02.2020	Drawing Update	



UNLESS SPECIFIED
ALL DIMENSIONS IN mm,
MACHINED SURFACES Ra=3.2um,
ANGLE TOLERANCES ±5°,
Other tolerance except angles,
in accordance with
GB/T1804-2000(ISO2768-1)-m
and GB/T1184-1996(ISO2768-2)-m

其它事项,
 图示尺寸单位为mm,
 未注机加工表面粗糙度 Ra=3.2um,
 未注角度公差 ±5°,
 其它未注公差 (除角度外) 均按:
 GB/T1804-2000(ISO2768-1)-m 和
 GB/T1184-1996(ISO2768-2)-m

MATERIAL	Chinese steel 45
FINISH	Remove all sharp edges,burrs,silvers and swarf, break all edges 0.127-0.254mm. ZINC PLATING WITH 8um MICRONS MINIMUM PLATING THICKNESS AND TRIVALENT CHROMATE PASSIVATION AND WITHSTAND 96 HRS TO WHITE / 144 HS TO RED RUST IN SALT SPRAY TEST.

Zhejiang Gaocheng Autoparts Co.,Ltd	
PART No 零件名	306-4 BH Lock nut
SCALE:	NTS
APPD: 批准	DRN: Sun Jianghuan
DATE: 日期	20.04.02
CHK: Li Junbiao	审核
	20.04.02

去除所有毛刺, 铁屑等残留物, 锐边倒钝0.127-0.254mm.
 镀锌, 三价铬钝化, 银白色, 盐雾试验96小时无白锈, 144小时无红锈, 镀锌层厚度大于8um.